1. Set Your Heat Press

If not a Hotronix® heat press, add 10º

**Temperature:** 300°F

**Time:** 15-20 Seconds

**Pressure:** Med/Firm 6-8 (60-80psi)

2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

3. Position Your Transfer & Press

- Remove the backing paper. You should be left with the transfer on a clear plastic carrier. Position on the apparel - you should be able to see the transfer as it will appear on the apparel.
- Close machine and press for 15-20 seconds

4. Peel Warm

- Open machine and wait 3-5 seconds.
- Peel off the clear plastic carrier quickly in a smooth even motion.

**Tips:**

- Do not use a pillow
- With normal application, no cover sheet is needed.
  A cover sheet could possibly block heat from reaching the application.

**Resources:**

TransferExpress.com/videos

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**Helping Your Business Grow**

Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business. TransferExpress.com/webinars

Join our social community for the latest products, services & tips!
TransferExpress.com/SocialCommunity

**Storage and Shelf Life of Your Transfers**

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

**Have a question?**

Email us at info@TransferExpress.com

TransferExpress.com 1-800-622-2280
Monday- Friday 8am-10pm EST
info@TransferExpress.com

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**STAHLS’ TRANSFER EXPRESS**