Heat Transfer Foil Application Instructions

- For application on cotton, polyester or poly/cotton blends.
- An extra transfer is provided for testing purposes
- Before applying, check your transfers for spelling, color placement, etc.

1. Set Your Heat Press
   If not a Hotronix® heat press, add 10°
   **Temperature:** 340°F
   **Time:** 30 seconds
   **Pressure:** Med/Firm 6-8 (60-80psi)

2. Press Your Custom Transfer
   - Follow the directions on your transfer.

3. Cut Your Foil To Size
   - Cut a piece of foil to cover a portion or the entire image.

4. Position & Press
   - Place the foil so the color is facing up. Close the machine and press for 30 seconds

5. Peel Cold
   - Open the machine and allow foil to cool completely to the touch
   - Peel off the foil in a smooth, even motion

Tips:
- Do not use a pillow
- With normal application, no cover sheet is needed.
  A cover sheet could possibly block heat from reaching the application.

Resources:
TransferExpress.com/videos

Helping Your Business Grow
Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business.
TransferExpress.com/webinars

Storage and Shelf Life of Your Transfers
Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

Have a question?
Email us at info@TransferExpress.com

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