Peel & Press Letters Application Instructions

For application on cotton, polyester or poly/cotton blends.
Before applying, check your transfers that they are correct.

1. Set Your Heat Press
   If not a Hotronix® heat press, add 10°
   **Temperature:** 360° - 370°F
   **Time:** 4 Seconds
   **Pressure:** Med/Firm 6-8 (60-80psi)

2. Preheat Your Apparel
   • Place apparel on platen and press for 3-5 seconds

3. Peel Letters
   • Peel the desired letters off the release paper by peeling from one corner.

   • Place the letters on the apparel and cover with the provided cover sheet
   • Close machine and press for 4 seconds

5. Pause & Peel
   • Open machine and pause for 3-5 seconds.
   • Peel off the cover sheet in a smooth, even motion.

Helping Your Business Grow
Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business.
TransferExpress.com/webinars

Join our social community for the latest products, services & tips!
TransferExpress.com/SocialCommunity

Storage and Shelf Life of Your Transfers
Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

Have a question?
Email us at info@TransferExpress.com

TransferExpress.com  1-800-622-2280  Monday- Friday 8am-10 pm EST
info@TransferExpress.com

Tips:
• This product can also be applied at 340°F for 8 seconds
• Do not use a pillow

Resources:
TransferExpress.com/videos