

# Reflective Stock Application Instructions

- For application on cotton, polyester, poly/cotton blends, nylon, spandex/Lycra®, fleece, polyester knits, poly/foam & cotton caps

## 1. Set Your Heat Press

If not a Hotronix® heat press, add 10°

**Temperature:** 325° - 350°F

**Time:** 10-20 Seconds

**Pressure:** Firm 8 (80psi)

## 2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

## 3. Position Your Transfer & Press

- Position on the apparel - you should be able to see the transfer as it will appear on the apparel.
- Close machine and press for 10-20 seconds

## 4. Peel Cold

- Open machine and wait 3-5 seconds and allow the print to cool completely to the touch.
- Peel off the clear plastic carrier quickly in a smooth even motion.

### Tips:

- Do not use a pillow
- With normal application, no cover sheet is needed. A cover sheet could possibly block heat from reaching the application.

### Resources:

[TransferExpress.com/videos](http://TransferExpress.com/videos)

### Helping Your Business Grow

Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business. [TransferExpress.com/webinars](http://TransferExpress.com/webinars)

Join our social community for the latest products, services & tips!

[TransferExpress.com/SocialCommunity](http://TransferExpress.com/SocialCommunity)



### Storage and Shelf Life of Your Transfers

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

### Have a question?

Email us at [info@TransferExpress.com](mailto:info@TransferExpress.com)

TransferExpress.com  
1-800-622-2280

Monday- Friday  
8am-10 pm EST

[info@TransferExpress.com](mailto:info@TransferExpress.com)

