1. Set Your Heat Press

If not a Hotronix® heat press, add 10°

**Temperature:** 310°F

**Time:** 15 Seconds

**Pressure:** Med/Firm 6-8 (60-80psi)

2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

3. Position Your Transfer & Press

- Remove the backing paper. You should be left with the transfer on a clear plastic carrier. Position on the apparel - you should be able to see the transfer as it will appear on the apparel.
- Close machine and press for 15 seconds

4. Peel Transfer Carrier Hot

- Open machine and peel off the plastic carrier in a smooth, even motion

**Tips:**

- Do not use a pillow
- With normal application, no cover sheet is needed. A cover sheet could possibly block heat from reaching the application.

**Resources:**

TransferExpress.com/videos

**Helping Your Business Grow**

Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business. TransferExpress.com/webinars

Join our social community for the latest products, services & tips! TransferExpress.com/SocialCommunity

**Storage and Shelf Life of Your Transfers**

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

**Have a question?**

Email us at info@TransferExpress.com

TransferExpress.com  1-800-622-2280  Monday- Friday  8am-10 pm EST

info@TransferExpress.com