

# CAD-PRINTZ® Sub Block Application Instructions

*For application on cotton, polyester, cotton/poly blends*

## 1. Set Your Heat Press

If not a Hotronix® heat press, add 10°

**Temperature:** 265°

**Time:** 20 Seconds

**Pressure:** Medium 7 (70psi)

## 2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

## 3. Position Your Transfer & Press

- Remove the backing paper. You should be left with the transfer on a clear plastic carrier. Position on the apparel - you should be able to see the transfer as it will appear on the apparel.
- Close machine and press for 20 seconds

## 4. Peel Warm

- Open machine and wait 3-5 seconds.
- Peel off the clear plastic carrier quickly in a smooth even motion.

### Tips:

- Do not use a pillow.

### Resources:

[TransferExpress.com/videos](https://www.transferexpress.com/videos)  
[TransferExpress.com/application-tips](https://www.transferexpress.com/application-tips)

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## Storage and Shelf Life of Your Transfers

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

## First time?

Call us...

**We will walk you through!**

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