

CAD-PRINTZ® Sub Block Application Instructions

- For application on cotton, polyester, poly/cotton blends, nylon, & spandex/Lycra®
- An extra transfer is provided for testing purposes
- Before applying, check your transfers for spelling, color placement, etc.
- Sub Block does not stretch.

1. Set Your Heat Press

If not a Hotronix® heat press, add 10°

Temperature: 265°F

Time: 20 Seconds

Pressure: Med/Firm 6-8 (60-80psi)

2. Preheat Your Apparel

- Place apparel on platen and press for 3-5 seconds

3. Position Your Transfer & Press

- Remove the backing paper. You should be left with the transfer on a clear plastic carrier. Position on the apparel - you should be able to see the transfer as it will appear on the apparel.
- Close machine and press for 20 seconds

4. Peel Warm

- Open machine and wait 3-5 seconds.
- Peel off the clear plastic carrier quickly in a smooth even motion.

Tips:

- Do not use a pillow
- With normal application, no cover sheet is needed. A cover sheet could possibly block heat from reaching the application.

Resources:

[TransferExpress.com/videos](https://www.transferexpress.com/videos)

Helping Your Business Grow

Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business. [TransferExpress.com/webinars](https://www.TransferExpress.com/webinars)

Storage and Shelf Life of Your Transfers

Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

Have a question?

Email us at info@TransferExpress.com

TransferExpress.com
1-800-622-2280

Monday- Friday
8 am - 6 pm ET

info@TransferExpress.com

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