UltraColor™ Soft (SLM) Application Instructions

- For application on cotton, polyester or poly/cotton blends.
- An extra transfer is provided for testing purposes
- Before applying, check your transfers for spelling, color placement, etc.

Washing Instructions: For best results- Wash inside out, warm; dry on low.

1. Set Your Heat Press
   If not a Hotronix® heat press, add 10°
   **Temperature:** 275°F - 300°F
   **Time:** 15 Seconds
   **Pressure:** Med/Firm 6-8 (60-80psi)

2. Preheat Your Apparel
   - Place apparel on platen and press for 3-5 seconds

3. Position Your Transfer & Press
   - Place the transfer image side down on the apparel
   - Cover transfer with provided cover sheet to eliminate static
   - Close machine and press for 15 seconds

4. When “COLD” - Peel Transfer Carrier
   - Open machine and peel off the backing in a smooth, even motion when cold (this may take several minutes to cool completely)

Tips:
- Do not use a pillow
- Use a Transfer Express cover sheet to reduce static buildup.
- If not fully releasing from the carrier cleanly, apply at 300°F for 20 seconds

Resources:
TransferExpress.com/videos

Helping Your Business Grow
Join us each month for a free online class to grow your knowledge & skills in heat printing, custom transfers & your business. TransferExpress.com/webinars

Join our social community for the latest products, services & tips!
TransferExpress.com/SocialCommunity

Storage and Shelf Life of Your Transfers
Store your transfers in a cool dry place out of extreme hot or cold temperatures or moisture. Keeping them in a sealed bag will prolong the life of the transfers.

Have a question?
Email us at info@TransferExpress.com

TransferExpress.com 1-800-622-2280 Monday- Friday 8am-10 pm EST
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